



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-648-013
Job Sheet 171334



Part No: D206-648-013

Job Qty: 6 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	6 Ea	2/19/18	2/19/18	0.00	0.00	Start Up Stores/Pkg-1			APR 09 2018
110	Packaging	6 pcs	2/19/18	2/19/18	0.00	0.00	Packaging1-2			APR 09 2018
120	QC	6 pcs	2/19/18	2/19/18	0.00	0.00	QC4			
125	DC	6 pcs	2/19/18	2/19/18	0.00	0.00	DC			
130	Packaging	6 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1			
140	QC21-FG	6 Ea	2/19/18	2/19/18	0.00	0.00	QC21			

Part Op 125 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D206-648-013

ST636

DAS
21
B-89

APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	24 Ea (4 ea)	90-Start up Operation	S056294x1 S047242 X 20
D2652	Bushing	48 Ea (8 ea)	90-Start up Operation	S047899
D3414-041	Lug	12 Ea (2 ea)	90-Start up Operation	S03574x6 P161/36x6
MS21043-3	Nut	24 Ea (4 ea)	90-Start up Operation	
NAS1149C0363R	Washer	24 Ea (4 ea)	90-Start up Operation	S-17402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	24	52	0
	D2652	48	548	0
	D3414-041	12	46	0
	MS21043-3	24	994	0
	NAS1149C0363R	24	341	0

F

Specific



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059293



Part: D206-648-013

Job No: 171334

Serial No/Batch: S059293

Revision:

Inspector:

Date: 04/09/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002336	S036297	AN3C37A	Bolt	S033453	ST347	4
002336	S059292	AN3C37A	Bolt	S047242	ST347	20
002336	S059291	D2652	Bushing	S049899	ST009	48
002336	F153514	D3414-041	Lug		ST531	6
002336	S059281	D3414-041	Lug	f161756	ST531	6
002336	S059290	MS21043-3	Nut	s016882	ST302	24
002336	S059287	NAS1149C0363R	Washer	s017102	ST266	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/9/18 12:04 PM dart.quirion.sonia

Part

PAGE 1 OF 1

Part Number: D206-648-011/-013

Description: GHW INSTALLATION

[illegible]

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	